



# SPRAY BODY SPOT PANEL REPAIR

Technical Data Sheet No 827

VOC compliant with the regulations

Excellent 1K Quick Primer

Ideal for metal surfaces, also for repairing small surfaces on cars (spot repairs)

It dries after 10 min

It is paintable with all 2K systems of primers and top coats

## General Technical Description

2-3 passes

Dust free 10-12 mins at 18-23 °C

## Surface

On old, sanded paint work

Metal or wooden surfaces

OEM surfaces

Clean and sanded steel panels

HB Body Polyester Fillers

## Pretreatment / Cleaning of substrate



Clean substrate using a soft cloth and BODY 770 ANTISIL NORMAL / BODY 771 ANTISIL FAST.

Make sure the surface is air dried rather than wiped dry



Make sure you always use appropriate face protection and good ventilation

**Product Application:** »» Apply on metallic surfaces, also for preparing small surfaces on cars (spot repairs). It dries after 10 min, and it is paintable with all 2K systems of primers and top coats



Shake well before using

### Flash Point:

-97°C

### Specific Gravity:

- g/cm<sup>3</sup>

### Solid Content (No thinner):

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### VOC (2001/42/EC)

This product is an aerosol product based on its ingredients and its properties. The maximum VOC content in this category is 840 g/L. The VOC content in the ready for use form of this product is 715g/L. 2004/42/IIIB(e)(840)715

### Theoretical Coverage:

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### Cleaning of equipment:

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### Remarks:

- Always try to use the product in accordance with the specifications provided.
  - It can be used by countries that do not adopt the VOC legislation as well.
  - Shake thoroughly before use.
  - Shake for 1-2 mins after agitator ball has started to rattle.
- After preparing the area to be painted ensure it to be free from dirt, wax, oil etc. Test on a similar surface using a back and forth action.
- Optimum operating temperature range 10-25°C.

### Storage shelf life:

Store in a cool place and use within 36 months for best results.



2-3 coats approximately 20-30 microns



Dust free 10-12 mins at 18-23°C



Spray at a distance of 25 cm thinly applied coats build up at 10-12 minutes intervals will achieve best results. Leave for 24 hours to harden.

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